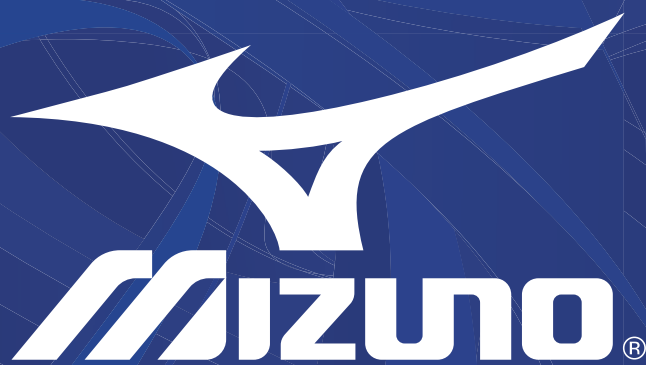


[mizuno.com](https://mizuno.com)



**2026**  
RUGBY  
TEAMWEAR



# ABOUT MIZUNO



## FOUNDED IN 1906, OSAKA JAPAN

Rihachi Mizuno and his younger brother Rizo founded "Mizuno Brothers Ltd." in Kita Ward, Osaka.

The shop sold western sundries, including baseballs. The shop's mark when it was first founded was the "Izumi."

## IN 1928, MIZUNO STARTS MANUFACTURING TRACK AND FIELD CLEATS

When Mizuno first began producing track and field cleats, the material was leather, and long heavy pins were used as spikes. They are the item which has been supported by many top athletes since then and was the starting point of Mizuno's growth into what it is today.



## IN 1983, LAUNCH OF RUNBIRD SHOES

That is a mark of the shoes which expresses "an orbit of a planet." It is named "RunBird" for its shape. Now it is the corporate logo of Mizuno and carries a vital role as the symbol of the company's brand.

## IN 1991, GLOBAL ENVIRONMENTAL PROTECTION ACTIVITY "CREW 21"

Crew21 (Conservation of Resources and Environmental Wave21) out of the wish to play a role as a crew member of "Spaceship Earth" and to carry out activities to protect resources and the environment. This is when the company's activities to realize a sustainable world started.



## IN 2022, INNOVATION CENTER "MIZUNO ENGINE"

The new Innovation Center "MIZUNO ENGINE" on the premises of its Osaka Head Quarters to strengthen its research and development capabilities and accelerate the creation of social innovation through sports. The Innovation Center is a facility that brings special equipments together in one place for "measuring," "creating," and "testing," which are the basis of research and development.





# TEAM APPAREL STRUCTURE



## 1 **INLINE**

Mizuno inline range consists of a vast range of team apparel and equipment stocked at Mizuno's European warehouse. The inline range is available in many key colour & sizes and can be personalised using print and embroidery.



## 2 **BESPOKE SUBLIMATION**

Sublimation is a manufacturing process that allows for limitless design possibilities. Mizuno predominately uses sublimation for on field/court playing kit. The process allows for club crest, sponsor logos, names and numbers to be embellished into the garment for no additional cost.



## 3 **BESPOKE CUT & SEWN**

The term 'Cut & Sewn' is when pre-coloured fabrics are cut to shape and sewn together to create a new bespoke garment. There is still a wide range of colours to select from and logo, names and number can be applied to garments using either an embroidery or print method.



# BESPOKE

## QUALITY LOGO

### 1 EMBROIDERY

Traditionally used for club crest on inline and cut and sewn garments.



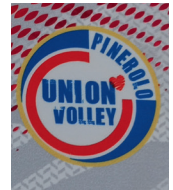
### 2 PRINT

High definition, multi-colour print application is predominately use for personalising inline & bespoke cut & sewn garments. Ideal for sponsor logos, names and numbers.



### 3 SUBLIMATED

Digitally printed design on a paper transferred onto (usually) white polyester material using high temperature which helps to integrate ink to the fabric



### 4 HEAT SEALED

Thermo-adhesive applications, available in few different qualities.



## MIZUNO FONTS

FONT NUMBER 1

0 1 2 3 4 5 6 7 8 9

FONT NUMBER 2

0 1 2 3 4 5 6 7 8 9

FONT NUMBER 3

0 1 2 3 4 5 6 7 8 9

FONT NUMBER 4

0 1 2 3 4 5 6 7 8 9

FONT NAME 1

A B C D E F G H I J K L M  
N O P Q R S T U V W X Y Z

FONT NAME 2

A B C D E F G H I J K L M  
N O P Q R S T U V W X Y Z

## BESPOKE COLORS

Fabric Name	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15
Allianta	● BLACK	○ WHITE	● DARK NAVY	● DARK ROYAL	● ROYAL	● SCARLET	● CANARY								
Colorado	● BLACK	○ WHITE	● NAVY	● NIGHT	● SPORT BLUE	● CASSIOPEA	● ZAFFIRO	● MAROON	● DILEGIA	● PINK	● MUSK				
French Terry	● BLACK	● NAVY													
Kobe	○ WHITE														
Kutava	● BLACK	○ WHITE	● GUN METAL	● GREY	● NAVY	● ROYAL	● SKY	● MAROON	● SCARLET	● PURPLE	● EMERALD	● CANARY			
Malaga pure	○ WHITE														
Microfleece	● BLACK	○ WHITE	● NAVY												
Microstretch	● BLACK	○ WHITE	● NAVY	● ROYAL	● SCARLET										
Polytwill	● BLACK	● NAVY	● MELANZ												
Propus	● BLACK	○ WHITE	● GUN METAL	● GREY	● NAVY	● ROYAL	● SKY	● MAROON	● SCARLET	● PURPLE	● BOTTLE	● EMERALD	● CANARY		
Ripstop	● BLACK	○ WHITE	● GREY	● NAVY	● SKY	● MAROON	● SCARLET	● BOTTLE	● AMBER						
Sirecco	● BLACK	○ WHITE	● GREY	● NAVY	● ROYAL	● SKY	● MAROON	● SCARLET	● PURPLE	● BOTTLE	● EMERALD	● CANARY	● AMBER	● CREAM	
Sportline	● BLACK	○ WHITE	● NAVY	● ROYAL	● SCARLET	● CANARY									
Vuelta	● BLACK	○ WHITE	● NAVY												
Y-Elastic	● BLACK	○ WHITE	● NAVY	● PURPLE											
E005A	● BLACK	○ WHITE	● GUN METAL	● NAVY	● ROYAL	● MALIBU	● MAROON	● SCARLET	● PURPLE	● NEW FOREST	● EMERALD	● GOLD	● CREAM		
E045	● BLACK	○ WHITE	● GUN METAL	● NAVY	● ROYAL	● MALIBU	● MAROON	● SCARLET	● PURPLE	● NEW FOREST	● EMERALD	● GOLD	● CREAM		
E079	● BLACK	○ WHITE	● GUN METAL	● NAVY	● NEW FOREST										
E0400	● BLACK	○ WHITE	● GUN METAL	● NAVY	● ROYAL	● MALIBU	● MAROON	● SCARLET	● PURPLE	● NEW FOREST	● EMERALD	● GOLD	● CREAM		
E0406A	● BLACK	○ WHITE	● NAVY	● MAROON	● SCARLET	● NEW FOREST									
MIZ008	● BLACK	○ WHITE	● GREY	● NAVY	● ROYAL	● MALIBU	● MAROON	● SCARLET	● PURPLE	● NEW FOREST	● EMERALD	● GOLD	● BROWN		
MIZ013	● BLACK	○ WHITE	● NAVY	● MAROON	● NEW FOREST										
MIZ030	● BLACK	○ WHITE	● INK	● CREAM											
MIZ034	● BLACK	○ WHITE	● NAVY												
MIZ080	● BLACK	○ WHITE	● NAVY												
Y-Elastic	● BLACK	○ WHITE	● NAVY	● SCARLET											
Cotton/Polyester	● BLACK	● NAVY	● GREY	● SCARLET											
CH Sock Yarn	● BLACK	○ WHITE	● LIGHT GREY	● GUN METAL	● NAVY	● ROYAL	● BLUE	● SKY	● PURPLE	● MAROON	● SCARLET	● NEW FOREST	● EMERALD	● GOLD	● YELLOW
EU Sock Yarn	● BLACK	○ WHITE	● NAVY	● ROYAL	● MAROON	● SCARLET	● SKY	● EMERALD	● YELLOW						

# SIZE GUIDE

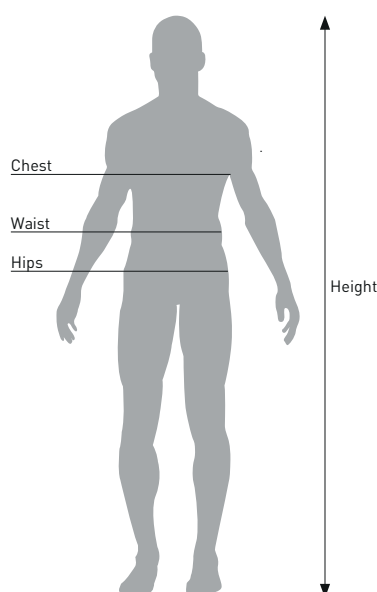
MIZUNO MAN	CHEST	WAIST	HIPS	HEIGHT
XXS	81-85	67-71	81-85	165-170
XS	86-90	72-76	86-90	165-170
S	91-95	77-81	91-95	170-175
M	96-100	82-86	96-100	175-180
L	101-106	87-92	101-106	175-180
XL	107-112	93-98	107-112	180-195
XXL	113-118	99-104	113-118	180-195
3XL	119-124	105-110	119-124	180-195
4XL	125-130	111-116	125-130	180-195
MIZUNO WOMEN	CHEST	WAIST	HIPS	HEIGHT
XS	80-84	61-65	86-90	160-165
S	85-89	66-70	91-95	160-165
M	90-94	71-75	96-100	165-170
L	95-100	76-81	101-106	165-170
XL	101-106	82-87	107-112	170-175
XXL	107-112	88-93	113-118	170-175
3XL	113-118	94-99	119-124	170-175
MIZUNO JUNIOR	CHEST	WAIST	HIPS	HEIGHT
116	58-61	55-56	62-64	110-116
128	62-64	57-58	65-69	116-128
140	65-71	59-64	70-77	128-140
152	72-79	65-68	78-83	140-152
164	80-86	69-72	84-89	152-164

SOCKS	XS	S	M	L	XL	XXL
EU	32-34	35-37	38-40	41-43	44-46	47-49
UK	1-2.5	3-4.5	5-6.5	7-8.5	9-11	12-14
FOOTBALL SOCKS	XS	S	M	L	XL	XXL
EU		30-34	35-39	40-46	47-50	
UK		11.5-2	3-6	7-11	12-14.5	

Please be aware that the sizing for inline and bespoke product is slightly different. This is dependent on the sport and activity the customer requires the product for. Mizuno recommends that the customer tries on the product before placing the order. Sizing samples can be arranged by contacting your Mizuno Sales Representative.

The measurements shown in the table are expressed in centimeters and indicate a range of average measurements between the minimum and maximum measurements for the corresponding size.

Average Height is given as a general guide. Length of products may vary, as they are adapted to meet sport specific requirements.



## DAITO RUGBY TIGHT FIT SUB SHIRT



R2EA8A20

**M**

S-4XL

Material: 94% Recycled Polyester 6% Spandex

## DAITO RUGBY TIGHT FIT SHIRT



R2EA2C20

**W**

XS-4XL

Material: 94% Recycled Polyester 6% Spandex

**DAITO RUGBY SHORTS SUBLIMATED**

R2EB8A21

**M**

S-4XL

Material: 86%Polyester 14%Spandex

**DAITO SUB RUGBY SHORT**

R2EB2C21

**W**

XS-4XL

Material: 86% Polyester, 14% Spandex

## YASUMORI RUGBY TIGHT FIT SHIRT



R2EA1A81 **M** S-4XL

R2EA1B81 **JR** S(116)-2XL(164)

Material: 91%Polyester 9%Elastane

## YASUMORI RUGBY TIGHT FIT SHIRT



R2EA1C81 **W** XS-3XL

Material: 91% Polyester, 9% Elastan

**YASUMORI RUGBY SHORTS SUB**

R2EB1A80

**M**

S-4XL

**Material: 89% Polyester; 11% Elastane**

The gusset for this item is made in Pakaita Lycra, please check available colours

**YASUMORI RUGBY SHORTS SUB**

R2EB1C80

**W**

XS-3XL

**Material: 89% Polyester; 11% Elastane**

The gusset for this item is made in Pakaita Lycra, please check available colours

## YASUMORI RUGBY STANDARD FIT SHIRT



R2EA1A80 **M** S-4XL

R2EA1B80 **JR** S(116)-2XL(164)

Material: 100% Polyester

## YASUMORI RUGBY SHORTS GS



R2EB3A80 **M** S-4XL

R2EB3B80 **JR** S(116)-2XL(164)

Material: 100% Polyester

This item is made in Polytwill, please check available colours / The gusset for this item is made in Pakaita Lycra, please check available colours

**SOHEI FITTED RUGBY SHIRT**

R2EA4A01

**M**

S-5XL

Material: 94% Recycled Polyester 6% Spandex

**SOHEI FITTED RUGBY SHIRT**

R2EH5C01

**W**

XS-4XL

Material: 94% Recycled Polyester 6% Spandex

## SOHEI STANDARD RUGBY SHIRT



R2EH6A01 **M** S-4XL

R2EH5B02 **JR** S(116)-2XL(164)

Material: 100% Recycled Polyester

## SOHEI SUB RUGBY SHORT



R2EB4A04 **M** S-5XL

R2EB4B04 **JR** S(116)-2XL(164)

Material: 100% Recycled Polyester

The gusset for this item is made in MIZ034, please check available colours

## YAMABUSHI REVERSIBLE RUGBY SHIRT



R2EA4A05

**M**

S-4XL

R2EA4B05

**JR**

S(116)-2XL(164)

Material: 100% Recycled Polyester

## YASUMORI MATCH TURNOVER SOCK



32EX2X01



M-2XL

32EX2W01



XS-S

Material: 85% Nylon 11%Spandex 4%Lycra

The main fabric for this item is Socks Yarn, please check available colours

## YASUMORI MATCH TURNOVER CUT OFF SOCK



32EX3X01



M-2XL

32EX3W01



XS-S

Material: 85% Nylon 11%Spandex 4%Lycra

The main fabric for this item is Socks Yarn, please check available colours

